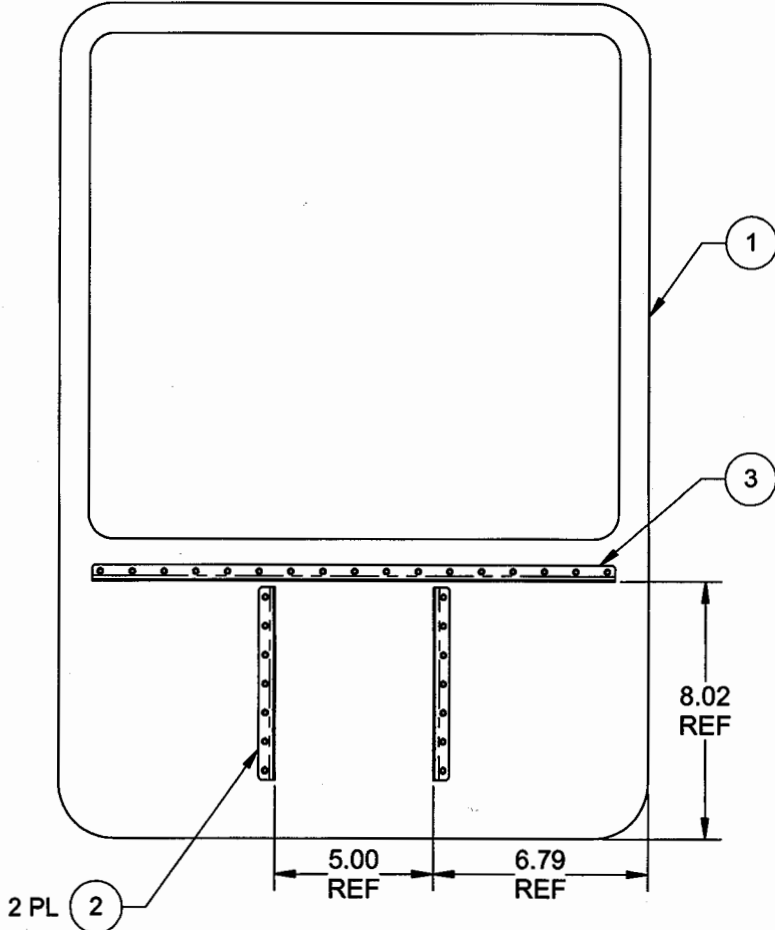
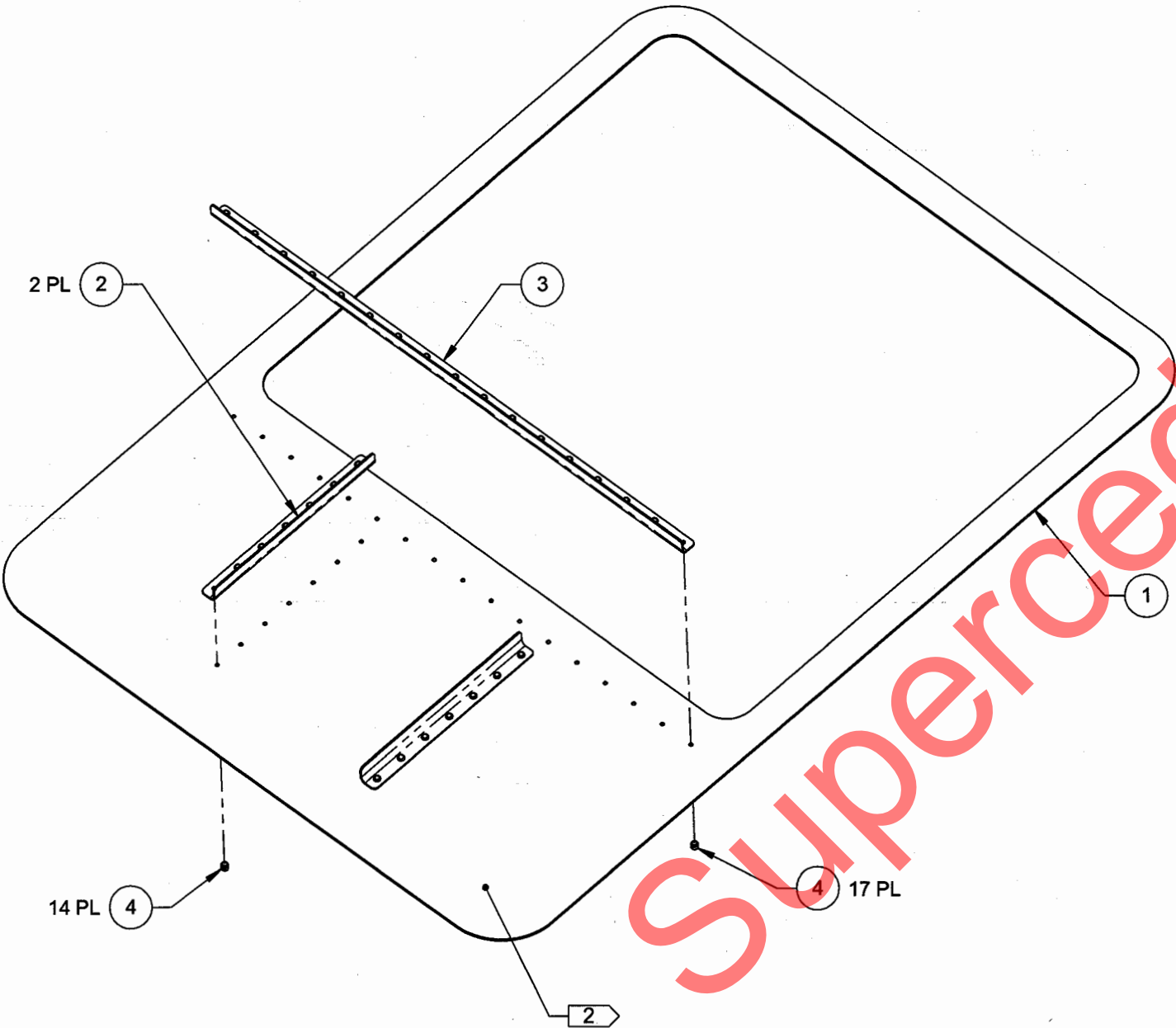


ITEM	QTY -041	P/N	DESCRIPTION
	X	D5744-041	PA100 CLOSE OUT PLATE ASSY
1	1	D5744-1	PA100 CLOSE OUT PLATE
2	2	D5744-5	STIFFENER, ANGLE
3	1	D5744-7	STIFFENER, ANGLE
4	31	MS20426AD3-(4)	RIVET, SOLID, CSK

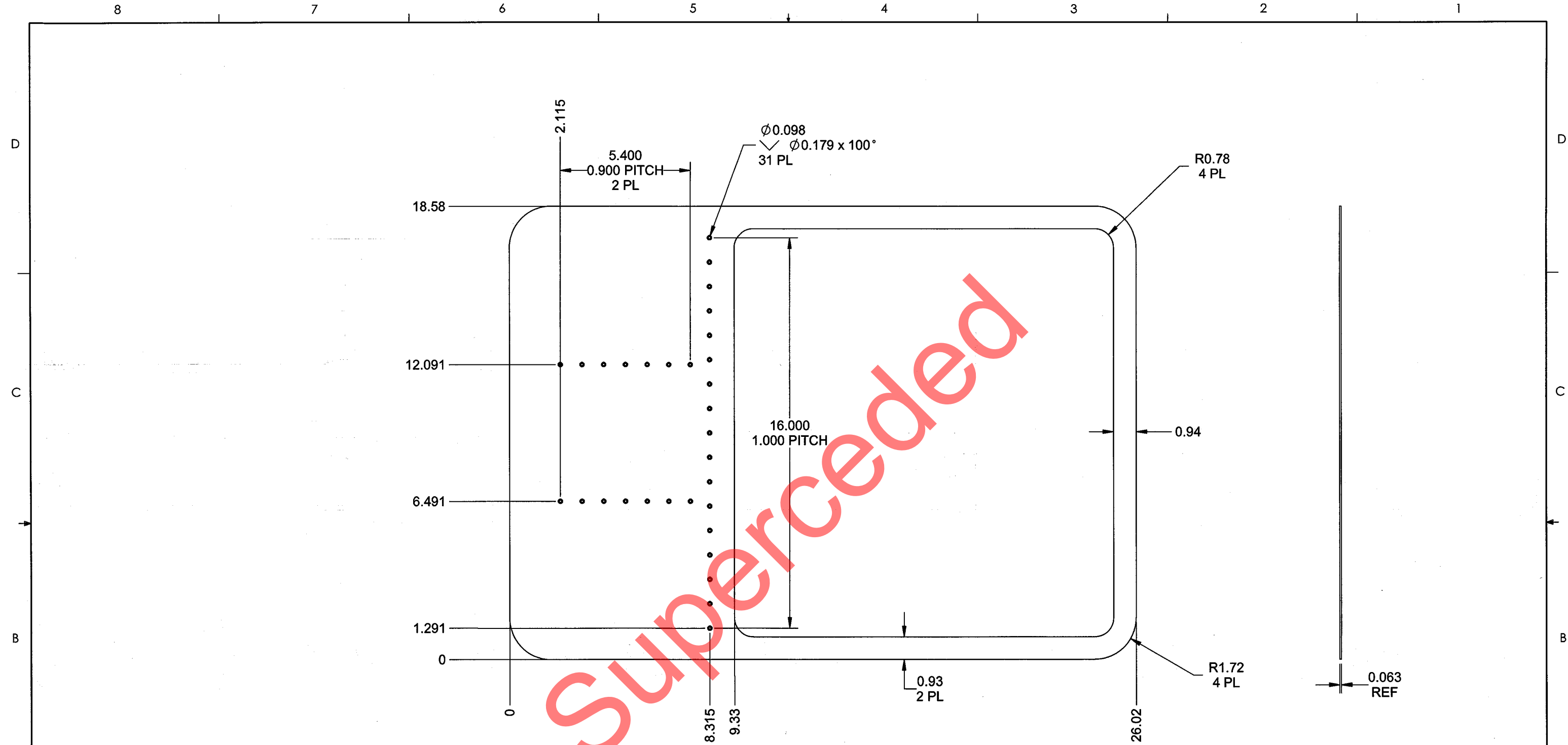


D5744-041 PA100 CLOSE OUT PLATE ASSY

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5744-041" PER QSI 044 6.1
  - 7) WEIGHT 1.43 LBS

APPROVED

A	NEW ISSUE	RF	19.12.13
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	PM	DRAWING NO.	REV. A
MFG. APPR.	DD	D5744	SHEET 1 OF 5
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	PA100 CLOSE OUT PLATE	NTS
DATE	19.12.13	COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



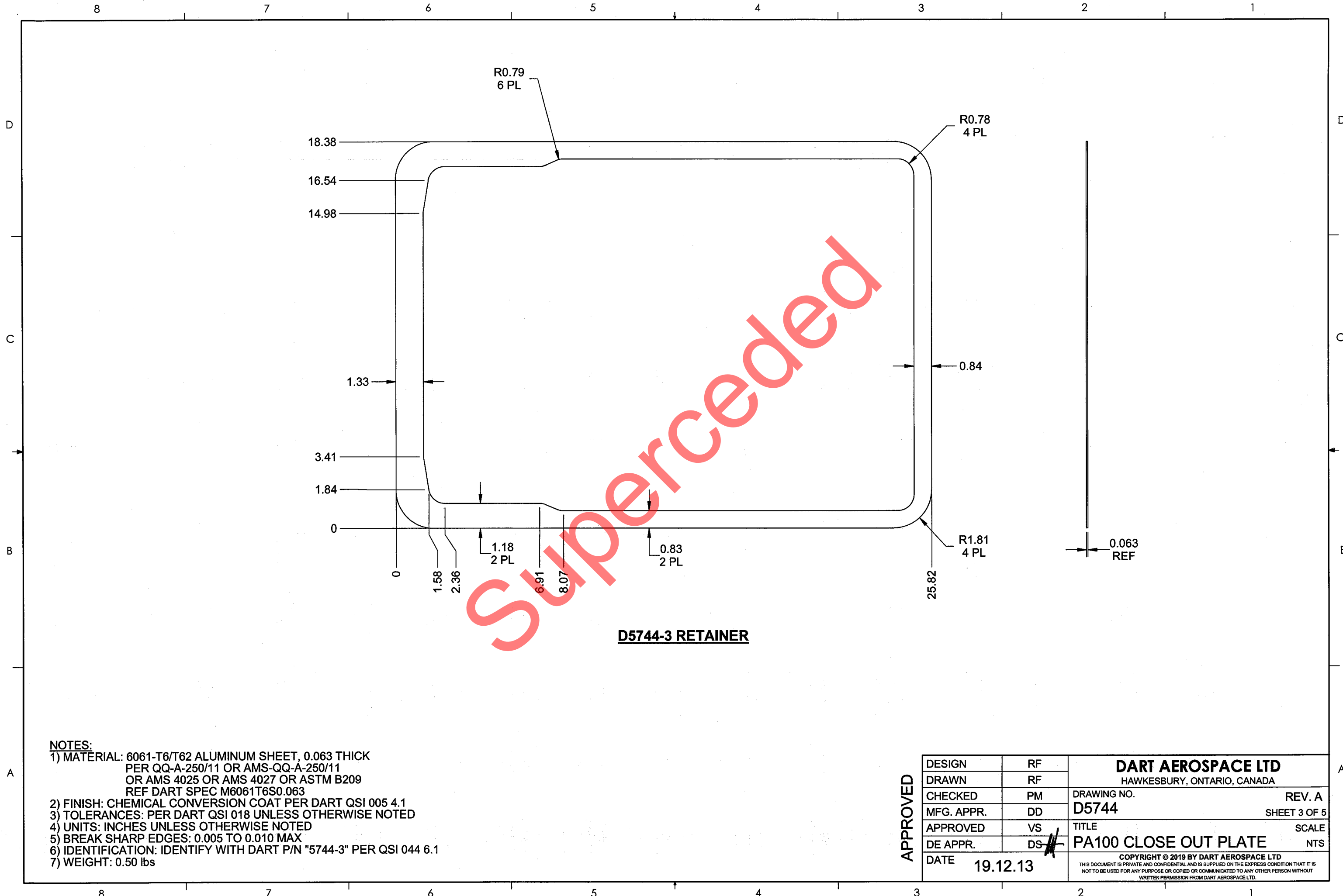
**D5744-1 PA100 CLOSE OUT PLATE**

**NOTES:**

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK  
PER QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR AMS 4027 OR ASTM B209  
REF DART SPEC M6061T6S0.063
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.6
- 7) WEIGHT: 1.33 lbs

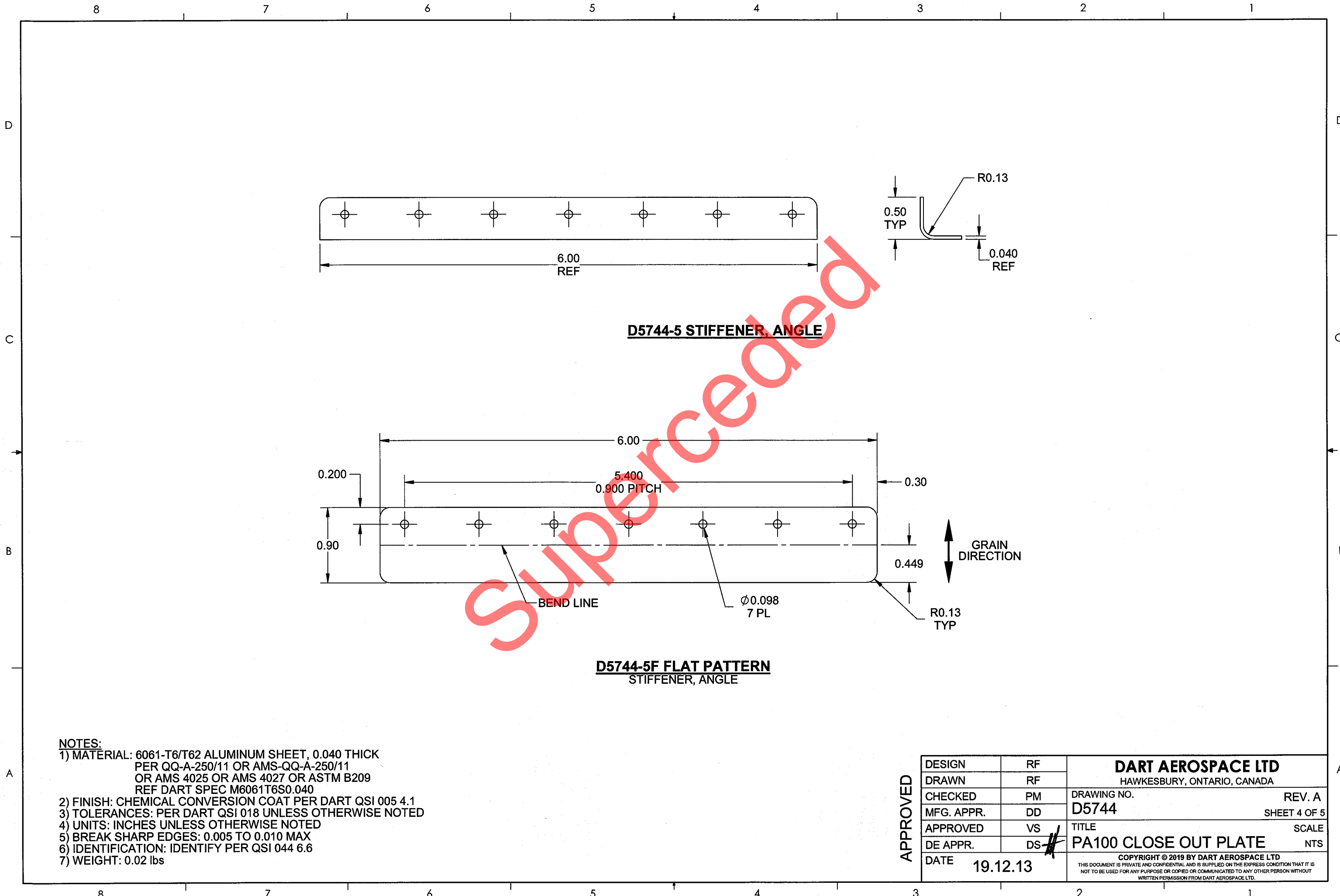
APPROVED

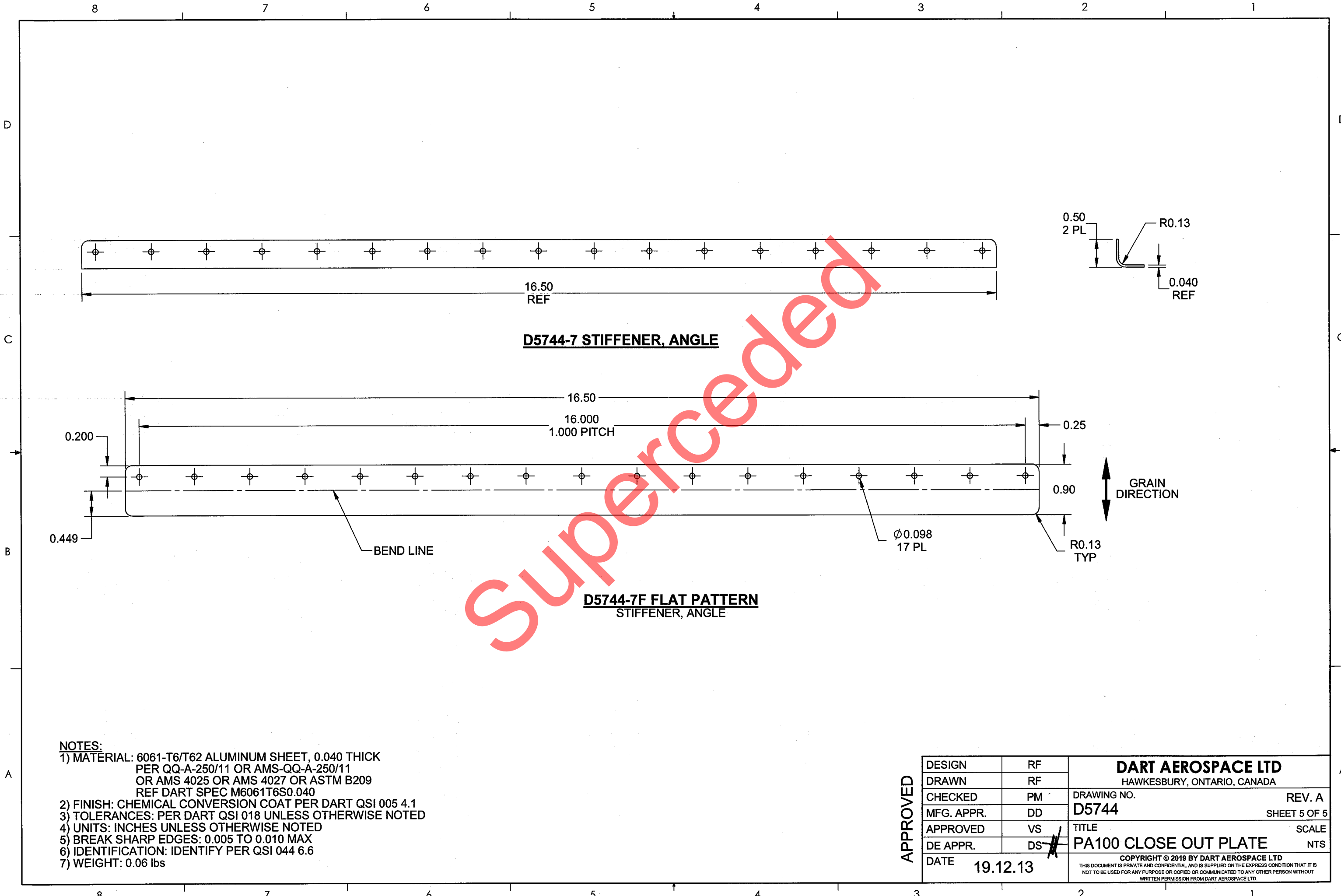
DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	PM	DRAWING NO.	REV. A
MFG. APPR.	DD	<b>D5744</b>	SHEET 2 OF 5
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	<b>PA100 CLOSE OUT PLATE</b>	NTS
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- NOTES:**  
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK  
PER QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR AMS 4027 OR ASTM B209  
REF DART SPEC M6061T6S0.063  
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: IDENTIFY WITH DART P/N "5744-3" PER QSI 044 6.1  
7) WEIGHT: 0.50 lbs

APPROVED	DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
	DRAWN	RF		
	CHECKED	PM	DRAWING NO.	REV. A
	MFG. APPR.	DD	<b>D5744</b>	SHEET 3 OF 5
	APPROVED	VS	TITLE	SCALE
	DE APPR.	DS	<b>PA100 CLOSE OUT PLATE</b>	NTS
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NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.040 THICK  
PER QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR AMS 4027 OR ASTM B209  
REF DART SPEC M6061T6S0.040
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.6
- 7) WEIGHT: 0.06 lbs

APPROVED

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	PM	DRAWING NO.	REV. A
MFG. APPR.	DD	<b>D5744</b>	SHEET 5 OF 5
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	<b>PA100 CLOSE OUT PLATE</b>	NTS
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